

## **SYNTHESIS OF NANO-PARTICLES OF CeO<sub>2</sub> BY AUTO-COMBUSTION METHOD**

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### **ABSTRACT**

*Nano-particles of CeO<sub>2</sub> with the smallest average particle size (from 10 to 20 nm) and uniform morphology, well- dispersion, especially with single crystal of CeO<sub>2</sub> were obtained from a mixed solution of Ce(NO<sub>3</sub>)<sub>3</sub>, citric acid, polyvinyl ancohol by auto-combustion method. The synthesized CeO<sub>2</sub> powders were characterized as the crystalline phase identification by X-ray diffraction (XRD), the morphology and particle size by trasmission electron microscopy (TEM), the single crystal of CeO<sub>2</sub> was determinated by selected area electron diffraction (SAED).*

### **I - INTRODUCTION**

Application of materials depends on their size and morphology, therefore, much emphasis has been laid on the size and shape control recently [1, 2]. Research has proved that organic molecules containing functional groups such as N, O, S atoms are able to adjusting the size and morphology of inorganic oxides by coordinating with inorganic oxides or absorbing on the surface of inorganic oxides. Especially, organic molecules containing functional groups O atoms can be bonded on the surface of the inorganic oxides by hydrate bonds the absorption or attraction of electrons. And there are no impurities after the precursor is calcined at a high temperature. So, there are potential values exploiting the organic molecules with functional group O atoms to control the size and morphology of particles [3].

There is a demand for advanced ceramic materials made with ultrafine powers for increasing performance. The use of monodispersed nano crystalline powders as starting materials has considerable potential for improving the properties of subsisting ceramic composition. Ceria is used in many fields (for

example, solid electrolytes in solid oxide fuel cell, catalysis, optical additive, comsmetic materials and polisher for chemical mechanical planarization [4].

Several techniques have been developed for preparing nanosized pure CeO<sub>2</sub> or cation- doped ceria particles that yield homogenous and high-density sintered bodies as hydrothermal, sol-gel, co-precipitation, homogenous deposition□ However, the technique of these methods is difficult and the equipment is expensive, so it is impossible to produce ultrafine CeO<sub>2</sub> particles with the methods in the industry [5].

In this work, we focused on the shape and size control of CeO<sub>2</sub> particles by auto-combustion method. The process exploits the advantages of cheaper precursors, a simple preparation method and a resulting ultrafine, homogenous powder [6].

### **II - EXPERIMENTAL**

Ce(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O (Merck) was a source of Ce<sup>3+</sup>, polyvinyl alcohol (Peking) was chosen as an adjusting agent of particle-size and morphology, citric acid (C<sub>6</sub>H<sub>8</sub>O<sub>7</sub>·H<sub>2</sub>O) (Merck)

was chosen as a ligand and a determinant factor in the formation of the sol-gel.

Several experimental were carried out to find out the optimal condition for the preparation of  $\text{CeO}_2$  powders, we found that the weight of  $\text{Ce}^{3+}$ , citric acid and polyvinyl alcohol affected not only the particle size but also the morphology of  $\text{CeO}_2$  powders. And base on the received data, optimal condition was as : the aqueous solution of  $\text{Ce}(\text{NO}_3)_3$ , citric acid, polyvinyl alcohol were dissolved with the molar ratio of  $\text{Ce}^{3+}$  to citric acid was 1:3, the weigh ratio of  $\text{Ce}^{3+}(\text{NO}_3)_3$  to polyvinyl alcohol was 10:3.

The mixed solution was evaporated by continous stirring at temperature of 80 - 90°C on a sterrer. After about two hours of evaporation, the clear solution turned milky. And gel was formed within 30 minutes. The gel was translucent with a honey-like color and viscosity.

The gel was dried at 150°C and ignited immediatly when it was dry. Some different types of thermal decomposition started at the

hottest zone and a ring-shape reaction zone move to the center of the crucible. During the combustion of the gel, much brown gases (probably  $\text{NO}_x$  and  $\text{CO}_2$ ) were released. After 10 to 15 minutes later, yellow  $\text{CeO}_2$  powders were obtained.

The phase of  $\text{CeO}_2$  powders were identified by X-ray diffraction (XRD, D8 ADVANCE, Buker- German) using  $\text{CuK}\alpha$  radiation. The size and morphology of the synthesized particles were determined by transmission electron microscopy (TEM, JEM-1010, JEOL, Japan). Single crystal of  $\text{CeO}_2$  was identified by selected area electron diffraction (SAED, JEM-1010, JEOL, Japan).

### III - RESULTS AND DISCUSSION

Fig. 1 shows that the XRD pattern of synthesized products, there are typical diffraction peaks of crystalline  $\text{CeO}_2$  in the pattern. This is clearly show that synthesized products were  $\text{CeO}_2$  crystals and synthesized  $\text{CeO}_2$  have cubic structure and exists as single phase.

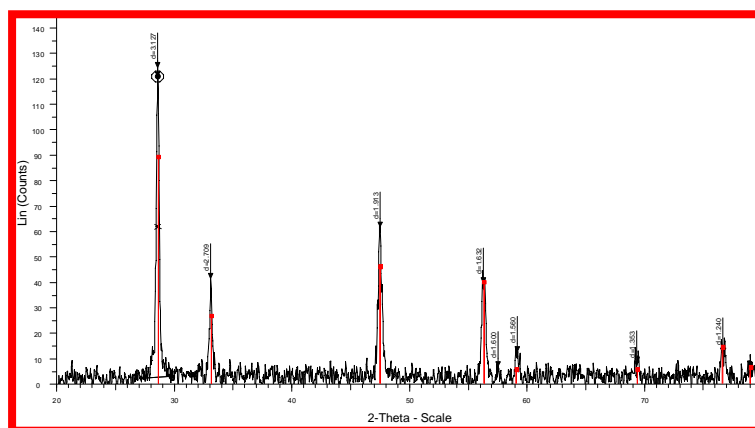
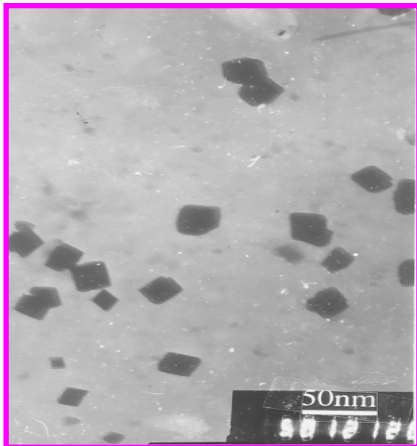


Fig. 1: XRD pattern of synthesized products

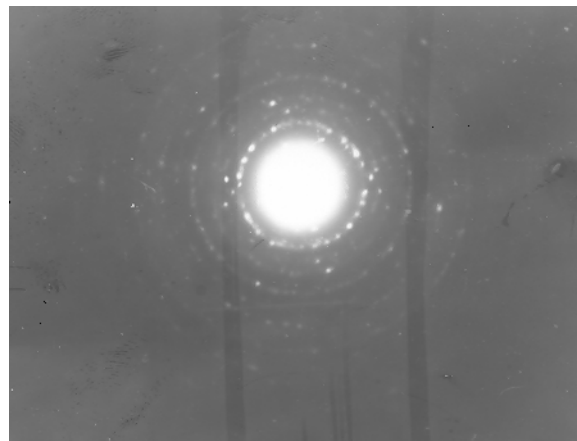
TEM image of  $\text{CeO}_2$  particles were shown in Fig. 2. The results show that synthesized  $\text{CeO}_2$  powders have uniform morphology, well-dispersion and particles have nanosize (about 10- 20 nm).

The results show that an appropriate quantity of polyvinyl alcohol can be used to

control the particle- size and morphology of  $\text{CeO}_2$  powders assisting citric acid. Because polyvinyl alcohol has a large molecular weight and a long chain structure, it can be adsorbed on the surface of  $\text{CeO}_2$  to perform a dispersive and stable action and spatial obstruction could defend the particles from aggregation.



*Fig. 2:* TEM image of CeO<sub>2</sub> particles especially, synthesized powders have single crystal of CeO<sub>2</sub>(as shown in Fig. 3)



*Fig. 3:* Image of selected area electron diffraction of CeO<sub>2</sub>

#### IV - CONCLUSIONS

Well-crystallized and monodispersed nanoceria powders were obtained by auto-combustion method using citric acid as a ligand and determinant agent for the formation of the sol-gel and polyvinyl alcohol as adjusting agent of particle-size and morphology.

It was concluded that the cubic structure was only existed in sample from result by XRD without other phases. Especially, the synthesized CeO<sub>2</sub> powders were nanosized particles (about 10-20 nm) and the existing as single crystal of CeO<sub>2</sub> was identified by selected electron diffraction.

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