### RAPID REMOVAL OF CHROMIUM(VI) FROM AQUEOUS SOLUTION USING IRON OXIDE/POLYANILINE NANOCOMPOSITES

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#### Abstract

Core-shell structured magnetic iron oxide nanoparticles/polyaniline (Fe<sub>3</sub>O<sub>4</sub> NPs/PANi) nanocomposite has been successfully synthesized by a two-step chemical precipitation-polymerization route, and was characterized using transmission electron microscopy (TEM), Fourier transform infrared spectra (FT-IR), and X-ray diffraction (XRD). Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite was used as adsorbent to remove hexavalent chromium (Cr(VI)) ions from aqueous solution. The equilibrium data were well fitted the Langmuir isotherm model. The maximum adsorption capacity of Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite for Cr(VI) is 76.9 mg.g<sup>-1</sup>. The adsorption mechanism has been identified as an ion exchange and a redox mechanism, based on X-ray photoelectron spectroscopy (XPS) study. Our study shows that magnetic Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite is a promising adsorbent for rapid removal of Cr(VI) from aqueous solution.

Keywords. Adsorption, chromium, polyaniline, nanocomposites.

#### 1. INTRODUCTION

Contamination of aquatic media by heavy metals has become a serious environmental problem with the rapid increase in global industrial activities [1]. Among all heavy metals, chromium (Cr) is the extensively used in leather tanning, electroplating, metal finishing and stainless steel industries, and is considered as a high priority environmental pollutant [2]. Cr exists in environment both as trivalent (Cr(III)) and hexavalent (Cr(VI)) forms of which Cr(VI) is roughly 500 times more toxic than Cr(III) [3, 4]. Cr(VI) contamination has caused severe serious health problems such as nausea, diarrhea, liver, kidney damage and lung cancer [5]. Since Cr(VI) is highly toxic, carcinogenic and mutagenic, the World Health Organization has adopted an chromium maximum contaminant level of of 0.05 mg.L<sup>-1</sup> in drinking water [6]. The conventional techniques for treatment of Cr(VI) include chemical precipitation, electro-deposition, ion exchange, membrane filtration and adsorption [7]. Among these techniques, adsorption is considered to be effective and economical [8]. Up to now, a variety of adsorbents has been used for Cr(VI) adsorption including activated carbon [9], nanoparticles [10], polymer [11], and biosorbents [12]. In spite of this, the search for new adsorbent materials with high adsorption capacity, low-cost, and easy separation is still in great demand.

In recent years, magnetic iron oxide nanoparticles (Fe<sub>3</sub>O<sub>4</sub> NPs) have been exploited to remove heavy metal ions from water due to their high surface area and unique advantage of easy separation under external magnetic fields [13]. However, bare  $Fe_3O_4$  NPs are strongly susceptible to air oxidation, not stable under acidic conditions and easily aggregated in aqueous solutions [14]. Those disadvantages dramatically reduce adsorption capacity of Fe<sub>3</sub>O<sub>4</sub> NPs, especially after recycling. To solve this issue, one of the effective methods is combining Fe<sub>3</sub>O<sub>4</sub> NPs with other materials to form magnetic nanocomposites [15].

Polyaniline (PANi) is one of the most important conducting polymers for advanced applications such as photoelectrochemical cells, biosensors, and fieldeffect transistors [16]. Recently, PANi has been intensively investigated as potential adsorbent for removal of heavy metal ions due to its excellent environmental stability, good redox reversibility, low cost, easy synthesis and treatment, and plenty of amine and imine functional groups [17, 18].

Here, we studied the formation of magnetic  $Fe_3O_4$  NPs/PANi core-shell nanocomposite, its structural properties and the feasible use as an adsorbent towards removal of Cr(V) from aqueous solution. The cores (Fe<sub>3</sub>O<sub>4</sub> NPs) were prepared by a chemical precipitation method and further modified

with p-aminobenzoic acid (AB) for better dispersion into PANi matrix. The shell (PANi) was prepared via a polymerization route in the presence of the cores. We also investigated the adsorption of Cr(VI)on Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite as a simple method for the removal of Cr(VI) from aqueous solutions.

#### 2. EXPERIMENTAL

#### 2.1. Materials

Cr (VI) stock solutions (1000 mg.L<sup>-1</sup>) were prepared from potassium dichromate ( $K_2Cr_2O_7$ , Sigma–Aldrich), and were diluted to desired concentrations for various experiments. Aniline monomer, ammonium persulfate (APS), AB were purchased from the Sinopharm Chemical Reagent Co., Ltd. Ferric chloride hexahydrate (FeCl<sub>3</sub>.6H<sub>2</sub>O, 99 %), ferrous chloride tetrahydrate (FeCl<sub>3</sub>.6H<sub>2</sub>O, 99 %) and ammonium hydroxide (NH<sub>4</sub>OH) were analytical grade reagents and purchased from the Beijing Chemical Company.

# 2.2. Preparation of core-shell structured Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite

Core-shell structured  $Fe_3O_4$  NPs/PANi nanocomposite was prepared via the AB-assisted method by a two-step process. In the first step,

Fe<sub>3</sub>O<sub>4</sub> NPs were synthesized by a conventional chemical precipitation method [19] followed by functionalization with AB. Briefly, 30 mL of distilled water was deoxygenated by bubbling with N<sub>2</sub> gas for 30 min, then 1.29 g of FeCl<sub>2</sub>.4H<sub>2</sub>O and 3.52 g of FeCl<sub>3</sub>.6H<sub>2</sub>O were added. The temperature of the mixture was raised to 60 °C with vigorous stirring for 10 min under N<sub>2</sub> atmosphere. 8.5 mL of NH<sub>4</sub>OH (25 %) was rapidly added into the mixture to initiate the precipitation, followed by addition of a solution containing 0.90 g of AB in 5 mL of ethanol, and then the resulting suspension was heated to 80 °C and reacted for another 2 h. The whole process must be under N<sub>2</sub> atmosphere. The reaction mixture was then cooled slowly to room temperature. Fe<sub>3</sub>O<sub>4</sub> precipitates were isolated by using an external magnetic field, washed sequentially with distilled water and ethanol for several times to remove the excess of AB, and dried under low pressure at 40 °C for 24 h. In the second step, Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite was prepared via a polymerization route. 0.45 g of as-prepared Fe<sub>3</sub>O<sub>4</sub> NPs/AB was dispersed into 80 mL 0.1M HCl solution under ultrasonication for 30 min, then 0.46 g of aniline was added to the above mixture. A solution of 0.87 g APS in 10 mL 0.1M HCl solution was added quickly and then reacted for 12 h under vigorous stirring conditions. The procedure for isolating  $Fe_3O_4$ NPs/PANi nanocomposite was similar to that of Fe<sub>3</sub>O<sub>4</sub> NPs/AB.



Scheme 1: A scheme of the synthesis of Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite

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#### 2.3. Sample characterization

The samples were characterized by transmission electron microscopy (TEM, JEM-2000EX, JEOL, Japan), X-ray diffraction (XRD, Scintag XDS 2000 diffractometer with a CuK<sub> $\alpha$ </sub> radiation), Fourier transform infrared spectroscopy (FT-IR, BRUKER VECTOR22), and X-ray photoelectron spectroscopy (XPS, EscalabMkII). The magnetic properties of Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite were investigated using a vibrating sample magnetometer (VSM, JDM-13) at room temperature.

#### 2.4. Batch adsorption studies

We used Fe<sub>3</sub>O<sub>4</sub> NPs and Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite as adsorbents in batch adsorption studies. All batch experiments were conducted using 0.1 g of adsorbent in a 250 mL conical flask with 100 mL of Cr(VI) aqueous solutions on a rotary shaker at 200 rpm at  $25 \pm 1$  °C. The effect of pH on adsorption was studied in adsorption experiments using 100 mL of Cr(VI) solution (30 mg.L<sup>-1</sup>). Different pH values ranging from 2 to 12 were adjusted by adding 0.1 M NaOH or 0.1 M HCl solutions. In adsorption equilibrium isotherm studies, 0.1 g of adsorbent was mixed with 100 mL of Cr(VI) solution at different concentration (5-150  $mg.L^{-1}$ ) and shaked for 240 min at pH 2. After reaching the adsorption equilibrium, the suspension was isolated by using an external magnetic field and

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the Cr(VI) concentration was analyzed by inductively coupled plasma optical emission spectroscopy (ICP-OES) (Perkin Elmer Optima 7300DV, USA).The adsorption capacity of Cr(VI) was calculated according to the following equation:

$$q_e = \frac{(C_o - C_e)V}{m} \tag{1}$$

where  $C_o$  and  $C_e$  represent the initial and equilibrium Cr concentration (mg.L<sup>-1</sup>), respectively; V is the volume of aqueous solution containing Cr ions (L), and m is the amount of adsorbent (g).

#### 3. RESULTS AND DISCUSSION

## **3.1.** Characterization of Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite

Figures 1a and b show TEM images of  $Fe_3O_4$  NPs and  $Fe_3O_4$  NPs/PANi, respectively. As seen from Fig. 1a,  $Fe_3O_4$  NPs were almost spherical with an average diameter of about 10 nm. Most of these particles formed aggregates because of the interactions between  $Fe_3O_4$  NPs molecules [20]. In contrary, Fig. 1b shows that  $Fe_3O_4$  NPs were encapsulated in the PANi matrix, forming core-shell structures which were connected with each other to form a network-like system.  $Fe_3O_4$  NPs modified by AB were effectively dispersed into the PANi matrix, and there was little apparent aggregation of  $Fe_3O_4$ NPs in the nanocomposite.



Figure 1: TEM images of (a) Fe<sub>3</sub>O<sub>4</sub> NPs and (b) Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite

The FT-IR spectra of  $Fe_3O_4$  NPs and  $Fe_3O_4$  NPs/PANi are shown in the Fig. 2. In the spectrum of  $Fe_3O_4$  NPs (a), the peak at 1630 cm<sup>-1</sup> can be assigned to the  $\delta$ (O-H) of water molecules adsorbed on the  $Fe_3O_4$  surface. The strong band at 582 cm<sup>-1</sup> is attributed to characteristic absorption band of Fe-O bonds [21]. In the spectrum of  $Fe_3O_4$  NPs/PANi

nanocomposite (b), strong peaks at 1578 and 1481 cm<sup>-1</sup> are assigned to the v(C=C) in quinoid phenyl ring and v(C=C) in benzenoid phenyl ring, respectively. The peak at 1300 cm<sup>-1</sup> is attributed to v(C-N) of a secondary aromatic amine. The peak at 1131 cm<sup>-1</sup> is from v(C=N) of N=Q=N (Q is quinoid ring), the peak at 806 cm<sup>-1</sup> is assigned to the  $\delta$ (C-H)

of 1,4-substituted phenyl ring stretch, and the peak at 1242 cm<sup>-1</sup> is attributed to the  $\delta$ (C-H) in benzene plane. All peaks are similar to the IR character of polyaniline synthesized by a conventional method [22]. This result indicates the presence of PANi in nanocomposite.



*Figure 2:* FT-IR spectra of (a) Fe<sub>3</sub>O<sub>4</sub> NPs and (b) Fe<sub>3</sub>O<sub>4</sub> NPs/PANinanocomposite

The characteristic peaks of  $Fe_3O_4$  NPs modified with AB cannot be clearly seen from FT-IR spectra. Therefore, we used XPS to examine the existence of AB on the  $Fe_3O_4$  NPs surface. Fig. 3 shows a survey XPS spectrum of  $Fe_3O_4$  NPs/AB. The appearance of N 1s peak at binding energy 399.6 eV is assigned to the amine group (-NH-). In addition, the presence of C 1s peak at 284.8 eV, O 1s peak at 530.4 eV and Fe 2p peaks at 710.5 and 723.7 eV all confirmed that AB was absorbed on the  $Fe_3O_4$  NPs surface.



*Figure 3:* XPS spectra of Fe<sub>3</sub>O<sub>4</sub>NPs/AB nanocomposite

The XRD patterns of Fe<sub>3</sub>O<sub>4</sub> NPs, Fe<sub>3</sub>O<sub>4</sub> NPs/AB

and Fe<sub>3</sub>O<sub>4</sub> NPs/PANi are shown in Fig. 4. All samples exhibited six characteristic peaks at  $2\theta$ =30.10 (220), 35.40 (311), 43.10 (400), 53.50 (422), 57.10 (511), and 62.70 (440). All diffraction peaks can be accurately indexed as the spinel structure for standard Fe<sub>3</sub>O<sub>4</sub> crystal (JCPDS card #19–0629). It indicates that the modification of Fe<sub>3</sub>O<sub>4</sub> NPs with AB and PANi did not alter its crystalline structure.



*Figure 4:* XRD patterns of (a) Fe<sub>3</sub>O<sub>4</sub> NPs, (b) Fe<sub>3</sub>O<sub>4</sub> NPs/AB and Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite

The magnetization curves measured for Fe<sub>3</sub>O<sub>4</sub> NPs and Fe<sub>3</sub>O<sub>4</sub> NPs/PANi are presented in Fig. 5a. The saturated magnetization  $(M_s)$  values were measured to be 80 emu.g<sup>-1</sup> for Fe<sub>3</sub>O<sub>4</sub> NPs and 20 emu.g<sup>-1</sup> for Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite. No hysteresis loop was observed, indicating that both Fe<sub>3</sub>O<sub>4</sub> NPs and Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite were superparamagnetic 24]. [23, This superparamagnetic behavior suggests that a simple and rapid separation of magnetic Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite from treated water can be achieved under an external magnetic field. As shown in Fig. 5c, the initial black Cr(VI) solution containing homogeneously dispersed  $Fe_3O_4$ NPs/PANi nanocomposite became clear after 2 min when placed near a permanent magnet and complete separation magnetic of  $Fe_3O_4$ NPs/PANi nanocomposite from the solution was achieved within 5 min (Fig. 5d). Simultaneously, the solution became transparent, indicating high adsorption efficiency of Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite toward Cr(VI). Compared to conventional solidliquid separation methods [25], this nanocomposite material displayed many advantages such as simplicity, high speed, and easy control.



*Figure 5:* Magnetization curves of Fe<sub>3</sub>O<sub>4</sub> NPs and Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposites (a). Photos of as-prepared Cr(VI) solution at a concentration of 30 mg.L<sup>-1</sup> (b), immediately after adding Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite (c) and after 5 min (d)

#### 3.2. Adsorption behavior

#### 3.2.1. Effect of pH

The pH of the aqueous solution is an important controlling parameter in the adsorption process. In this study, the effect of pH (2.0  $\leq$  pH  $\leq$ 12) on the adsorption was evaluated in the following conditions: 0.1 g of adsorbent in 100 ml of Cr(VI) solution (30 mg. $L^{-1}$ ), equilibrium time of 240 min. As presented in Fig. 6, at any pH values, the adsorption efficiency of Cr(VI) onto Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite is always higher than that of Fe<sub>3</sub>O<sub>4</sub> NPs. Obviously, the incorporation of Fe<sub>3</sub>O<sub>4</sub> NPs into PANi matrix dramatically enhances its adsorption capacity. Adsorption efficiency of Cr(VI) onto Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite decreases with increasing pH from 2.0 to 12 (maximum efficiency at pH of 2.0). To explain this phenomenon, it is necessary to recall that Cr(VI) exists mainly in the form of  $HCrO_4^-$  and  $Cr_2O_7^{2-}$  at acidic pH (2.0-6.0), and as  $CrO_4^{2-}$  at pH > 6.0. The higher adsorption efficiency in the acidic pH (2.0-6.0) is due to the anion exchange property of the Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite by replacing the doped Cl<sup>-</sup> and SO<sub>4</sub><sup>2-</sup> ions with either  $HCrO_4^-$  and  $Cr_2O_7^{2-}$  ions. In the alkaline pH (8.0-12), the significant decrease of the Cr(VI) uptake with the increase of pH values is due to the increased concentration of OH<sup>-</sup> ions presenting in the reaction



*Figure 6:* Effect of pH on the adsorption of Cr(VI) onto Fe<sub>3</sub>O<sub>4</sub> NPs and Fe<sub>3</sub>O<sub>4</sub> NPs/PANi. In the pH range of 2.0-12, dosage of adsorbent: 1 g.L<sup>-1</sup>, adsorption equilibrium time: 240 min. Initial Cr (VI) concentration of 30 mg.L<sup>-1</sup>

mixture, which compete with Cr(VI) anions for the adsorption sites on Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite. In the same condition, Cr(VI) ions removal by Fe<sub>3</sub>O<sub>4</sub> NPs decreases from 16.7 % (pH 2.0) to 10.27 % (pH 6.0) and 2.2 % (pH 12). This result can be explained by considering the surface charge on adsorbent material. The point of zero charge (pH<sub>pzc</sub>) of Fe<sub>3</sub>O<sub>4</sub> NPs determined in previous studies [26] was

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6.8. When pH is lower than  $pH_{pzc}$ ,  $Fe_3O_4$  surface is positively charged (FeOH  $+H^+ \rightarrow FeOH_2^+$ ) and becomes favorable for the adsorption of negatively charged HCrO<sub>4</sub><sup>-</sup> and Cr<sub>2</sub>O<sub>7</sub><sup>2-</sup> anions. On the other hand, when pH is higher than  $pH_{pzc}$ ,  $Fe_3O_4$  surface is negatively charged (FeOH + OH<sup>-</sup> $\rightarrow$  FeO<sup>-</sup> + H<sub>2</sub>O) and becomes unfavorable for the adsorption of negatively charged CrO<sub>4</sub><sup>2-</sup> anions due to electrostatic repulsion. After investigation of effect of pH, we chose the pH of 2.0 for subsequent studies.

#### 3.2.2. Adsorption isotherms

The adsorption equilibrium data were analyzed using Langmuir and Freundlich isotherm models. Langmuir isotherm [27] assumes monolayer adsorption onto a surface containing a finite number of adsorption sites with no transmigration of adsorbate in the plane of surface. The linearized Langmuir isotherm equation is given as:

$$\frac{C_e}{q_e} = \frac{C_e}{q_m} + \frac{1}{q_m K_L} \tag{2}$$

where  $q_e$  and  $C_e$  are the adsorption capacity (mg.g<sup>-1</sup>) and concentration of Cr(VI) (mg.L<sup>-1</sup>) at equilibrium, respectively;  $q_m$  and  $K_L$  represent the maximum adsorption capacity of adsorbents (mg.g<sup>-1</sup>) and the Langmuir constant (L.mg<sup>-1</sup>), respectively. The values of  $q_m$  and  $K_L$  were calculated from the slope and intercept of the linear plot of  $C_e/q_e$  versus  $C_e$ , as shown in Fig. 7.

The Freundlich isotherm [28] is an empirical equation which is used to describe adsorption at multilayer and adsorption on a heterogeneous surface. It is expressed by the following linear form:

$$\log q_e = \log K_f + \frac{1}{n} \log C_e \tag{3}$$

Where  $K_f$  and n are Freundlich isotherm constants which are related to the adsorption capacity and the adsorption strength of the adsorbent, respectively.  $K_f$ and n can be obtained from the intercept and the slope of the linear plot of log (q<sub>e</sub>) versus log (C<sub>e</sub>), as shown in Fig. 8.

Adsorbent	Freundlich isotherm			Langmuir isotherm		
	п	$K_{f}$	$R^2$	$q_m$ (mg/g)	$K_L$ (L/mg)	$R^2$
Fe <sub>3</sub> O <sub>4</sub> NPs	5.09	2.48	0.9824	5.04	0.43	0.9951
Fe <sub>3</sub> O <sub>4</sub> NPs/PANi	6.37	39.65	0.9583	76.92	0.52	0.9972

Table 1: Calculated parameters of the Langmuir and Freundlich isotherm models





*Figure 7:* Adsorption isotherm of Cr (VI) onto  $Fe_3O_4$ NPs and  $Fe_3O_4$  NPs/PANi (Linearized Langmuir equations) at T = 25 °C, pH 2.0, dosage of adsorbent: 1 g.L<sup>-1</sup>

*Figure 8:* Adsorption isotherm of Cr (VI) onto Fe<sub>3</sub>O<sub>4</sub> NPs and Fe<sub>3</sub>O<sub>4</sub> NPs/PANi (Linearized Freundlich equations) at T = 25 °C, pH 2.0, dosage of adsorbent: 1 g.L<sup>-1</sup>

The results obtained from adsorption isotherms for Cr(VI) adsorption onto Fe<sub>3</sub>O<sub>4</sub> NPs/PANi were summarized in table 1. As shown in the table, the Langmuir correlation coefficients  $(R^2)$  of Cr(VI) adsorption onto adsorbents were higher than those of Freundlich's model, suggested that the adsorption of Cr(VI) onto both adsorbents is a monolayer adsorption. The maximum adsorption capacity  $(q_m)$ calculated from the linearized Langmuir equation of Fe<sub>3</sub>O<sub>4</sub> NPs/PANi (76.9 mg.g<sup>-1</sup>) was much higher than that of  $Fe_3O_4$  NPs (5.04 mg.g<sup>-1</sup>). Obviously, the enhancement of adsorption of Cr (VI) by Fe<sub>3</sub>O<sub>4</sub> NPs/PANi was because of excellent adsorption property of PANi and  $Fe_3O_4$ NPs/PANi nanocomposite could be used as an effective adsorbent material for treatment of Cr(VI) in aqueous solution.

#### 3.2.3. Mechanism of Cr(VI) adsorption

In mechanism study, the adsorption of Cr (VI) Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite onto was conducted at following conditions: pH 2; t = 25 °C; dosage of adsorbent: 1 g.L<sup>-1</sup>; and initial Cr (VI) concentration: 30 mg.L<sup>-1</sup>. Fig. 9 shows XPS spectra for magnetic Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite before and after Cr(VI) adsorption. The binding energy values at 168.3, 198.6 and 400.5 eV correspond to S 2p, Cl 2p and N 1s of functional group (-N<sup>+</sup>), indicating the doping of  $Cl^{-}$  and  $SO_4^{2-}$  anions into Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite. The XPS spectrum of Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite after Cr(VI) adsorption (b) shown that the Cl peak and the S peak disappeared. However, the new two Cr peaks at 577.1 eV and 587.9 eV were observed. This feature indicates that the adsorption Cr(VI) ions onto  $Fe_3O_4$ NPs/PANi nanocomposite may be by replacing doping Cl<sup>-</sup> and  $SO_4^{2-}$  anions. Moreover, the two peaks centered at 577.1 eV and 587.9 eV are assigned to Cr 2p<sub>3/2</sub> (Cr(III)) and Cr 2p<sub>1/2</sub> (Cr(VI)), respectively (the inset, c). The simultaneous existence of Cr(VI) and Cr(III) on the adsorbent surface indicates that Cr(VI) is reduced to Cr(III) during or after the adsorption (HCrO<sub>4</sub><sup>-</sup> + 7H<sup>+</sup> +3e  $\rightarrow$  $Cr^{3+} + 4H_2O$ ). As supported by the FT-IR study, the PANi contains electron-rich aromatic ring structures and nitrogen-containing functional groups. These structures and functional groups act as electron donors for reduction of Cr(VI) to Cr(III).

#### 4. CONCLUSIONS

Core-shell structured magnetic Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite has been successfully synthesized

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and used as an efficient and low-cost adsorbent for the removal of Cr(VI) from aqueous solutions. The adsorption capacity of  $Fe_3O_4$ NPs/PANi nanocomposite was remarkably higher than that of  $Fe_3O_4$  NPs. The adsorption of Cr(VI) onto  $Fe_3O_4$ NPs/PANi follows Langmuir isotherm model. Ion exchange and reduction on the Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite is a possible mechanism for Cr(VI) removal. The separation of Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite from the treated water was rapid and simple using an external magnetic field. The present work demonstrated a simple method for fabrication of efficient and low-cost magnetic adsorbent for removal of Cr(VI) from aqueous solutions.



*Figure 9:* XPS survey spectra of Fe<sub>3</sub>O<sub>4</sub> NPs/PANi before (a) and after adsorption (b). Inset (c): XPS analysis of Fe<sub>3</sub>O<sub>4</sub> NPs/PANi nanocomposite after Cr(VI) adsorption

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